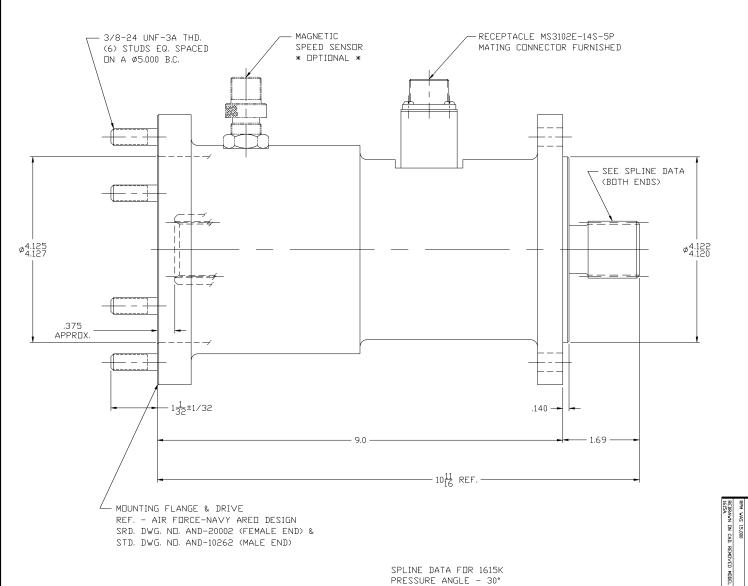
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Ø6.0 DET. NO. PART NO. DESCRIPTION REQ'D. **Lebow** Products Lebow Products Troy, Michigan UNLESS OTHERWISE SPECIFIED

ANGULAR DIMENSIONS ARE IN DEGREES

DIMENSION LIMITS HELD AFTER PLATING

Ta ta DATE

KB APPV'D.

CF CMR CHG'D.

7645 4056 ECN NO.

J H SYM.

NDNE

TITLE:

TOLERANCES

DRAWING

DECIMALS ± JUS

FRACTIONAL DIMENSIONS ± 1/64

REMOVE ALL BURRS & SHARP EDGES

12/12/72

1615K

C-1615-D

SURFACE FINISH 125

Ø.406^{+.015} (6) HOLES EQUALLY 7 SPACED ON Ø5.000 B.C.

SPLINE DATA FOR 1615K PRESSURE ANGLE - 30° PITCH DIA. - 1.200 PITCH - 20/30 TEETH - 24